## **PIPE TEST PLUGS**



### LARGE RANGE OF TEST PLUGS AVAILABLE. VARIOUS SIZES TO SUIT MOST APPLICATIONS.

Shore Hire offers a wide range of Pneumatic Test Plugs designed for various applications, including leak locating, bypassing, flow control, or pipeline testing methods using water, air, or vacuum.

Our plugs have been designed for ruggedness, durability, and flexibility, while being easy to use.

Our Test Plugs serve multiple applications, such as gravity bypassing or bypass pumping, but can also be used as a blank plug or standard testing plug.

#### PIPE TESTING EQUIPMENT

- · Low-pressure test plugs
- Muni-ball plugs
- · Leak locator plugs
- · Single size bypass plugs
- · Multi-size plugs

#### **FEATURES**

- · Gravity bypass
- · Pump over bypass
- Fully tested and compliant with Australian Standards



# **BLANK TEST PLUGS**



# OUR PIPE TESTING PLUGS ARE SIMPLE, EASY TO USE, AND BLANK OFF MOST PIPES.

They are designed for applications including lowpressure testing, blocking of residential pipe systems, repair maintenance, and installation of municipal infrastructure, including storm and sanitary sewer piping systems.

BLANK PNEUMATIC PLUGS									
Size Range	Diameter	Length	Weight	Required Inflation Pressure		Max Allowable Back Pressure			
Size nalige	Diameter	Length	weigiit			А	Air		ater
				psi	bar	psi	bar	ft	m
3.5" –4.5" 90–125 mm	3.5" 90mm	5.5" 140 mm	0.67 kg	25	1.7	10	0.69	25	7.6
5.0"-6.5" 125-175 mm	5.0" 125mm	6.0" 152 mm	1.4kg	25	1.7	10	0.69	25	7.6
7.0" –8.5" 175–225mm	7.0" 175mm	7.5″ 191 mm	2.3 kg	25	1.7	10	0.69	25	7.6
8.5" – 10.0" 225 – 265 mm	8.0" 200 mm	10.0" 254 mm	3.6 kg	20	1.4	10	0.69	25	7.6
11.0" – 12.5" 275 – 325mm	11.0" 275mm	12.0" 305mm	5.6 kg	20	1.4	10	0.69	25	7.6
13.5" – 15.5" 350 – 400 mm	13.5" 350 mm	15.0" 381 mm	10.9 kg	25	1.7	10	0.69	25	7.6
16.5" – 18.5" 425–470 mm	16.5" 425mm	18.0" 457 mm	15.5 kg	25	1.7	10	0.69	25	7.6
18.5" – 21.5" 475 – 550 mm	18.5" 475mm	21.0" 533mm	19.1 kg	20	1.4	8	0.55	20	6.1

Note: Specifications are approximate.

## **BYPASS PIPE TEST PLUGS**

BYPASS PLUGS												
Size Range	Diameter	Length	Weight	Bypass Size	Required Inflation Pressure	Pipe Size		Pipe Size —		Allowable Air	owable Back Pressure Water	
						inch	mm	psi	bar	ft	m	
4.0"-8.0" 100-200mm	3.8" 97mm	22.0″ 559mm	7.0lbs 3.2kg	2.0" 51mm	40psi 2.8bar	4.0 6.0 8.0	100 150 200	15 15 15	1.0 1.0 1.0	45 40 35	13.7 12.2 10.7	
5.5"-10.5" 150-275mm	5.5" 140mm	22.0" 559mm	13.0lbs 5.9kg	3.0" 76mm	40psi 2.8bar	6.0 8.0 10.0	150 200 250	15 15 15	1.0 1.0 1.0	45 40 35	13.7 12.2 10.7	
7.0" – 12.5" 175 – 325mm	6.5" 165mm	22.0" 559mm	18.0lbs 8.2kg	4.0" 102mm	40psi 2.8bar	8.0 10.0 12.0	200 250 250	15 15 10	1.0 1.0 0.7	45 40 35	13.7 12.2 10.7	
9.0″ – 16.0″ 225 – 400mm	8.5" 216mm	22.0″ 559mm	26.0lbs 11.8kg	6.0" 152mm	40psi 2.8bar	10.0 12.0 16.0	250 300 400	15 15 10	1.0 1.0 0.7	45 45 35	13.7 13.7 10.7	
10.5" – 18.0" 275 – 450mm	10.0" 254mm	22.0" 559mm	34.0lbs 15.4kg	6.0" 152mm	40psi 2.8bar	12.0 15.0 18.0	300 375 450	15 15 10	1.0 1.0 0.7	40 35 30	12.2 10.7 9.1	
14.0"-21.0" 350-550mm	13.5" 343mm	24.0" 610mm	46.0lbs 20.9kg	6.0" 152mm	40psi 2.8bar	15.0 18.0 21.0	375 450 525	15 15 10	1.0 1.0 0.7	40 35 30	12.2 10.7 9.1	
16.5"-24.0" 425-625mm	16.0" 406mm	24.5" 622mm	60.0lbs 27.2kg	6.0" 152mm	40psi 2.8bar	18.0 21.0 24.0	450 525 600	15 15 10	1.0 1.0 0.7	40 35 30	12.2 10.7 9.1	
16.5" –24.0" 425–625mm	16.0" 406mm	24.5" 622mm	60.0lbs 27.2kg	Various	40psi 2.8bar	18.0 21.0 24.0	450 525 600	15 15 10	1.0 1.0 0.7	40 35 30	12.2 10.7 9.1	
16.5"-30.0" 425-775mm	16.0" 406mm	41.0" 1041mm	95.0lbs 43.1kg	Various	40psi 2.8bar	18.0 24.0 30.0	450 600 750	15 15 10	1.0 1.0 0.7	40 35 30	12.2 10.7 9.1	
22.0"-36.0" 550-950mm	16.0" 406mm	21.5" 546mm	130.0lbs 58.9kg	Various	40psi 2.8bar	24.0 30.0 36.0	600 750 900	15 15 10	1.0 1.0 0.7	40 35 30	12.2 10.7 9.1	
34.0" –48.0" 850 – 1250mm	16.0" 406mm	33.0″ 838mm	215.0lbs 97.5kg	Various	40psi 2.8bar	36.0 42.0 48.0	900 1050 1200	10 8 5	0.7 0.6 0.3	25 25 20	7.6 7.6 6.1	
46.0"-60.0" 1150-1550mm	16.0" 406mm	45.0" 1143mm	325.0lbs 147.3kg	Various	40psi 2.8bar	48.0 54.0 60.0	1200 1350 1500	8 8 5	0.6 0.6 0.3	20 20 15	6.1 6.1 4.6	

Note: Specifications are approximate. Other sizes available, contact us for more information.

## PNEUMATIC PIPE TEST PLUGS HAVE A BYPASS TO ENABLE MULTIPLE APPLICATIONS.



### **PIPE TEST PLUGS**

Test plugs are designed to block or bypass sewage flow, as well as conduct low-pressure sewer air tests. Our range of test plugs can also be used for both line acceptance testing and leak location testing.

#### **DURABLE RUGGED ALUMINIUM CONSTRUCTION**

Waste Water Bypass/Full Flow Through Sewer Plugs will divert flow during repair or rehabilitation work while keeping your sewer line in service and your work area dry, without the need for continuous plumbing.

If required, these plugs can also be used as blank plugs by capping off the bypass with a threaded cap or camlock fitting.

#### **PIPE TEST PLUG USES**

- Waste water bypass
- Full flow through sewer plug
- Low pressure pipe testing
- · Line acceptance testing
- · Leak location
- · Blank off pipelines
- Vacuum testing

## **HIGH PRESSURE TEST PLUGS**

HIGH PRESSURE TEST PLUGS – 150 PSI TEST									
Size Range	Diameter	Length	Required Inflation Pressure	Max Allowable Back Pressure					
3.8"-4.5"	3.5"	18.0"	200psi	150psi					
100-125mm	89mm	457mm	13.8bar	10.3bar					
5.5"-6.5"	5.0"	18.0"	200psi	150psi					
150-175mm	127mm	457mm	13.8bar	10.3bar					
7.0"-8.5"	6.5"	18.0"	200psi	150psi					
175-225mm	165mm	457mm	13.8bar	10.3bar					
9.0"-10.5"	8.0"	18.0"	200psi	150psi					
225-275mm	203mm	457mm	13.8bar	10.3bar					
11.1"–12.5"	10.0"	18.0"	200psi	150psi					
275–325mm	254mm	457mm	13.8bar	10.3bar					
14.0"-15.5"	13.0"	18.0"	200psi	150psi					
350-400mm	330mm	457mm	13.8bar	10.3bar					
17.0"-18.5"	16.0"	18.0"	200psi	150psi					
425-475mm	406mm	457mm	13.8bar	10.3bar					
20.0"-21.5"	19.0"	18.0"	200psi	150psi					
500-550mm	483mm	457mm	13.8bar	10.3bar					
23.0"-24.5"	22.0"	18.0"	200psi	150psi					
575-625mm	559mm	457mm	13.8bar	10.3bar					
26.0"-27.5"	25.0"	18.0"	200psi	150psi					
650-700mm	635mm	457mm	13.8bar	10.3bar					
29.0"-30.5"	28.0"	18.0"	200psi	150psi					
750-800mm	711mm	457mm	13.8bar	10.3bar					
32.0"-33.5"	31.0"	18.0"	200psi	150psi					
800-850mm	787mm	457mm	13.8bar	10.3bar					
35.0"-36.5"	34.0"	18.0"	200psi	150psi					
900-950mm	864mm	457mm	13.8bar	10.3bar					
38.0"-39.5"	37.0"	18.0"	200psi	150psi					
950-1000mm	940mm	457mm	13.8bar	10.3bar					

Note: Specifications are approximate. Other sizes available, contact us for more information.



### **HIGH PRESSURE TEST PLUGS**

Our High Pressure Test Plugs feature:

- Multi-range sizing
- Water must be used to pressurise these plugs due to high working pressure
- · Safety/over-inflation device
- · Suitable for high pressure testing
- Available in various sizes
- · Higher test pressures available
- · Bypass or flow through options
- Can be used to blank off pipelines

## PIPE TESTING ACCESSORIES



1. Hoses and Gauges



2. Low Pressure Air Test Kit



3. Critical Air Kits



6. Vacuum Pump



4. Venturi Vacuum Pump



5. Vacuum Manhole Testing Plates

#### 1. HOSES AND GAUGE

All test plugs must be inflated and deflated remotely via a hose. Shore Hire supplies heavy-duty hand pumps, and hoses complete with an inflation gauge.

The inflation hose must be long enough to allow the operator to stay out of the danger zone, while the test plug is being inflated and deflated.

Lightweight, portable air tanks can also be supplied to assist in plug inflation.

## 2. LOW PRESSURE AIR TEST KIT, PUMP AND HOSE

Our low-pressure test kits are an easy-to-use option when testing water pipes for leaks. All kits come with an inflation hose, gauge, and triple test hose in a sturdy carry case. A manual hand pump is also provided for ease of use.

#### 3. CRITICAL AIR KITS

These units use a 1.5m³ D size compressed air cylinder with a variable regulator to maintain the inflation pressure in the plug as the inflation pressure drops due to ambient air temperature changes. Critical air systems can be used with our range of test plugs.

Ensure you speak with a Shore Hire specialist for more details.

#### **4. VENTURI VACUUM PUMP**

For vacuum testing of pipelines and manholes, vacuum testing is safer than pressurised methods.

Our Venturi Vacuum Pumps are lightweight and easy to use; just connect to a compressor to operate. They do not need oil, gas, or belts; they are very low maintenance. They have more power, which means a test can be done in minutes.

Two sizes are available, 40 cfm and 27 cfm, depending on the volume to be tested.

### 5. VACUUM MANHOLE TESTING PLATES

This lightweight vacuum manhole testing plate is constructed from aluminium. The plate comes fitted with a calibrated gauge, and can be used with either a vacuum venturi or a vacuum test pump kit.

The testing plate is designed to seal most common circular manhole sizes.

#### 6. VACUUM PUMP

Vacuum tests are not only the safest way to test, it also provides the most efficient, accurate, and cost effective method of testing new, existing, and rehabilitated manholes and pipelines.

Vacuum testing identifies infiltration and exfiltration problems. The vacuum testing system allows you to test manholes and pipelines within minutes.

Mounted on a Heavy-Duty Aluminium frame with all terrain wheels, the Shore Hire Vacuum Pump is suitable for on-site conditions.

## PIPE TESTING ACCESSORIES



7. High Pressure Hydrostatic Testing Pump



Inflation Pressure Alarm System



Inspection Camera



10. Mechanical Pipe Plugs (sale)



11. Deflection Gauges and Proving Rings



12. Lavflat Hose

### 7. HIGH PRESSURE HYDROSTATIC 8. INFLATION PRESSURE **TESTING PUMP**

Can be used to fill pipelines. Maximum flow of 44l/s.

For testing of water mains and high pressure rising mains up to 200psi.

Water tank allows direct mains pressure to be used as the water source.

## **ALARM SYSTEM**

This innovative alarm system is designed to aid in monitoring the inflation pressure when plugs are

It can be set to various pressures to suit different plugs, allowing the alarm to activate when the inflation pressure drops below a certain value.

These units have both visual and audible warnings, powered by a 9v battery.

#### 9. INSPECTION CAMERA

Shore Hire offers a versatile and expandable system which features industry standard recording and image capture, plus a host of innovative new features, including reporting software to produce professional reports to be handed to the customer.

### 10. MECHANICAL PIPE PLUGS

Mechanical plugs can be used in a variety of applications, including drain, vent, and waste testing and stack testing. They are great for small jobs with minimal back pressure.

Steel and plastic plugs are available for sale.

### 11. DEFLECTION GAUGES **AND PROVING RINGS**

**Deflection Gauges and Proving Rings** are used to test flexible PVC or plastic sewer pipes for 'out of roundness' or deflection after compaction.

This testing ensures that flexible piping has been properly bedded and backfilled to Australian Standards.

Specifications are generally determined by the relevant water authority.

#### 12. LAYFLAT HOSE

Heavy-duty reliable layflat hoses can be used for all purposes, and come complete with male and female camlocks.